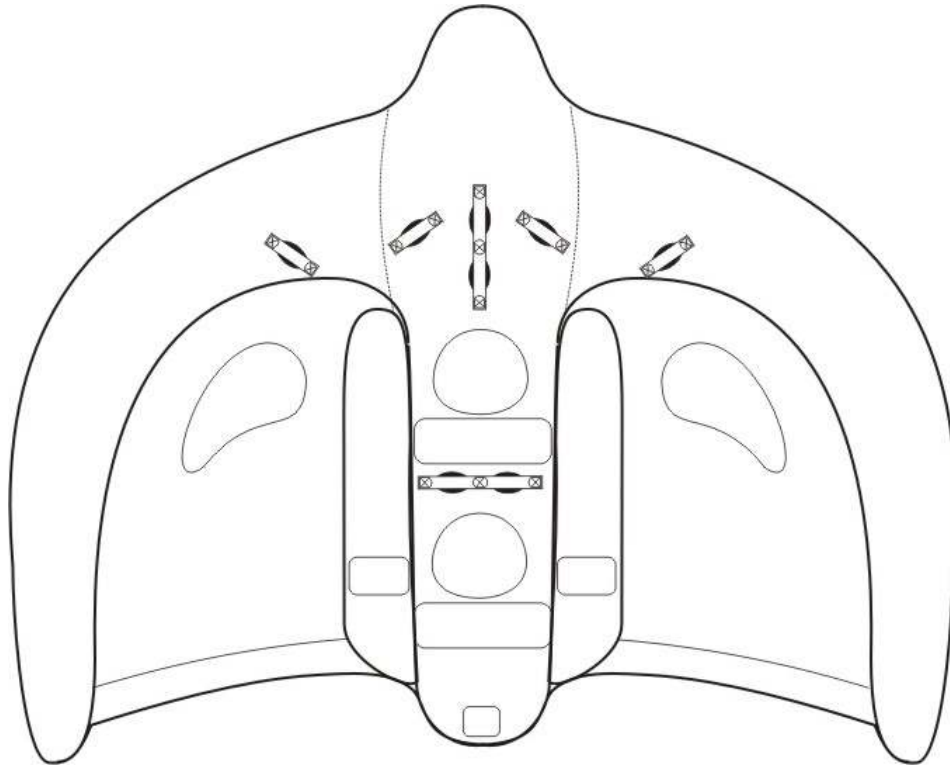


IMPORTANT!
DO NOT VOID WARRANTY
READ THIS MANUAL FIRST

“OWNER'S MANUAL”

for
HOVER TYPE TOWABLE



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CAREFULLY READ THIS MANUAL BEFORE OPERATING YOUR TOWABLE
LIRE ATTENTIVEMENT CE MANUEL AVANT MISE EN SERVICE
LEER CUIDADOSAMENTE ESTE MANUAL ANTES DE PONER EN SERVICIO
LEGGERE ATTENTAMENTE PRIMA DI INIZIARE IL MONTAGGIO
VOR INBETRIEBNAHME VORLIEGENDES HANDBUCH AUFMERKSAM LESEN

OWNERS MANUAL

Now that you are the proud owner of the new Hover Towable, there are a number of things you should know about your responsibility in the use, maintenance and storage of this unit. Hopefully this will help you to properly enjoy this product for many years.

Hover Towable is the latest and most sophisticated towable on the market today, designed to be towed strictly behind a boat.

This product has been engineered and manufactured using the latest technology and the most durable materials available to provide many hours of enjoyment and most of all safety.

When using the product, as in any action sport, reckless use, misuse, and/or neglect of the equipment may result in serious injury or death. Act responsibly, be in good physical condition and only use your towable with the awareness of and the willingness to accept the risks involved.

PLEASE READ CAREFULLY!

- Before you start, please familiarize yourself with your new Hover Towable.
- Read all warnings and instructions printed on this manual and on the product.
- Please make sure to read and understand all warnings and instructions printed on the product.
- Please follow the order of inflation accordingly.

For the first inflation and in order to get acquainted with the product, unfold it in an area that is clean and free of sharp objects. We have included a high volume low-pressure bellows pump, we recommend that you carry it with you should you need additional inflation later.

Note: Any use of a high-pressure air compressor will automatically void all warranties.

1. Start with the air chambers marked 1. There are two air chambers marked 1. These are the Foot Rest air chambers. Chambers 1 are equipped with Push-in type valves. Simply remove the valve caps and add air to the air chambers until they are free of wrinkles and feel firm to the touch. After you inflate both number 1 air chambers, push the caps back on. Apply pressure evenly to the push-in valves to make them go down flush with the air chambers.
2. Inflate air chambers marked 2. There are two air chambers marked 2. These are the Wing Span air chambers. Chambers 2 are also equipped with Push-in type valves. Simply remove the valve caps and add air to the air chambers until they are free of wrinkles and feel firm to the touch. After you inflate both number 2 air chambers, push the caps back on. Apply pressure evenly to the push-in valves to make them go down flush with the air chambers.
3. Inflate chamber No. 3. This main chamber features a Boston Valve which is a two way valve consisting of two parts: the valve insert (center portion) and the square cap. To inflate, insert the valve (center section with longer threads) into the valve-base on the product. To deflate, remove the valve insert (center section). The square cap with rubber gasket makes the valve airtight once it is screwed back on to the valve insert.
4. Next, inflate the backrests which are equipped with push-in valves. Remove the cap and add air to the air chamber until they are free of wrinkles and feel firm to the touch. After you inflate each one of chambers, push the caps back on. Apply pressure evenly to the Push-in valves to make them go down flush with the air chambers.



IMPORTANT INSTRUCTIONS – READ BEFORE USE



This product has been designed to rise out of the water and to hover above the waves. The ability to do so will add to a new dimension to the sport of tubing. However, a new set of rules, warnings and instructions need to be observed.

1. Never attempt to hover higher than 8-10 feet/2.5-3.0 meters. This height will depend, be achieved and maintained by the length of the tow rope, the speed of the boat, the weight of the rider, and weather conditions.
2. Never use a rope longer than recommended by the manufacturer - for tubing or water-skiing the rope should be at least 60 feet/19 meters in length but not to exceed 75 feet/23 meters. The rope should have WSIA approved tensile strength of at least 2375 LBS/1076 KGS for pulling two people. Please note that the product has 2 seats for towing 2 people in the water, but for hovering only one person is allowed on the tube. The stress on the rope is different from the stress on the tube, and will vary with the weight of the passengers, design, and surface area of the tube.
3. Best results and hovering affect are achieved when product is towed in a straight line. When attempting to hover, only tow the product in a straight line and at speed which is not to exceed 30 mph/48 km/h. It usually only takes 23 mph/37 km/h for a person to hover going against the wind and 28 mph/45 km/h going with the wind when towed in a straight line (results will vary with weather conditions, weight of the rider and his skill). When the boat makes turns or any maneuvers the speed is not to exceed 20 mph/32 km/h. During such turns and maneuvers the product must be on the water and not hovering. When used by children the speed should never exceed 15 mph/24 km/h.
4. Do not attempt to hover on extremely windy days or when the seas are very choppy. Never underestimate the forces of nature or the abilities of the rider or boat driver.
5. Never attempt to hover with 2 people. Although the product will rise with a load of 300 lbs., injuries could occur if multiple riders fall on top of each other in case of a spill.
6. The product works very well as a normal “in the water” towable and is highly recommended for 2 people and for children above the age of 10 years old, provided the maximum speed limit of 15 mph/24 km/h is observed.
7. It is the obligation of the boat captain to operate the boat in a responsible manner and not to try “to dump the rider” as it is with most other inflatable towables. It is the responsibility of the captain to establish hand signals with the rider to communicate with each other. Suggested hand signals are shown in this owner’s manual for your reference.
8. Always wear a Coast Guard approved Personal Flotation Devices. We also recommend wearing a water sport helmet. Read all warnings printed on the product and in this owner’s manual.

We thank you for purchasing our Hover Towable and remind you that there is a certain learning curve you must expect before becoming proficient in hovering.



WARNING FOR USE OF THIS PRODUCT



USE OF THIS PRODUCT AND PARTICIPATION IN THE SPORT INVOLVES
INHERENT RISKS OF INJURY OR DEATH.

- * WARNING: THIS CRAFT MAY BECOME AIRBORNE & HOVER AT SPEED & SHOULD ONLY BE OPERATED IN THIS WAY BY AN EXPERIENCED RIDER ACCEPTING FULL RESPONSIBILITY FOR THE ASSOCIATED RISK OF INJURY OR DEATH.
- * DO NOT USE AT SPEEDS THAT EXCEED SKILLS OF THE RIDER. BOAT SPEED FOR ADULTS SHOULD NEVER EXCEED 30 MPH/48 KM/H IN A STRAIGHT LINE OR 20 MPH/32 KM/H IF BOAT IS TURNING OR MANEUVERING. BOAT SPEED SHOULD NEVER EXCEED 15 MPH/24 KM/H FOR CHILDREN
- * THIS PRODUCT SHOULD NEVER BE USED BY CHILDREN EXCEPT UNDER ADULT SUPERVISION.
- * THIS IS NOT A PERSONAL FLOTATION DEVICE.
- * ALWAYS WEAR A U.S. COAST GUARD APPROVED TYPE III (PFD) VEST.
- * NEVER PLACE WRISTS OR FEET THROUGH HANDLES OR TOWING HARNESS. ENSURE TOW ROPE IS CLEAR OF ALL BODY PARTS PRIOR OR DURING USE.
- * RIDER SHOULD KEEP FEET OUT OF THE WATER.
- * WATER CRAFT DRIVER IS RESPONSIBLE FOR THE RIDE SINCE THE TUBE CANNOT BE CONTROLLED BY THE RIDER. ALWAYS HAVE A PERSON OTHER THAN THE DRIVER AS AN OBSERVER.
- * WATER CRAFT DRIVER SHOULD AVOID EXCESSIVE SPEED OR SHARP TURNS WHICH MIGHT CAUSE THE TUBE TO FLIP OVER ABRUPTLY RESULTING IN SERIOUS INJURY TO THE RIDER.
- * DO NOT TOW IN SHALLOW WATER OR NEAR SHORE, DOCKS, PILING, SWIMMERS OR OTHER BOATS.
- * DO NOT EXCEED THE MANUFACTURERS RECOMMENDED NUMBER OF RIDERS FOR YOUR PARTICULAR TUBE.
- * USE A TOW ROPE OF AT LEAST 1500 LBS/680 KGS AVERAGE TENSILE STRENGTH FOR PULLING A SINGLE PERSON, 2375 LBS/1076 KGS AVERAGE TENSILE STRENGTH FOR PULLING TWO PEOPLE.
- * THE TOW ROPE SHOULD BE AT LEAST 60 FEET/19 METERS IN LENGTH BUT NOT TO EXCEED 75 FEET/23 METERS.
- * DO NOT OPERATE WATERCRAFT OR RIDE UNDER THE INFLUENCE OF ALCOHOL OR DRUGS.
- * READ OWNER'S MANUAL BEFORE USE.



WARNING



READ ALL WARNINGS CONTAINED IN OWNER'S MANUAL AND ON THIS PRODUCT. WEAR APPROPRIATE CLOTHING TO AVOID INTERNAL INJURIES.



CAUTION



INFLATE THE PRODUCT FULLY. DO NOT LEAVE ROOM FOR WATER TO ENTER BETWEEN THE BLADDER AND THE HULL. YOU WILL EXPERIENCE A MUCH BETTER PERFORMANCE AND PROLONG THE LIFE OF THE PRODUCT. CHECK THE INFLATION AFTER THE PRODUCT GETS IN CONTACT WITH COLD WATER. HOWEVER AFTER USAGE DO NOT LEAVE THE FULLY INFLATED PRODUCT EXPOSED TO THE SUN AND HEAT. THIS WILL CAUSE THE AIR PRESSURE INSIDE THE PRODUCT TO INCREASE TRAMENDEOUSLY AND WILL CAUSE SEVERE DAMAGE. RELEASE AND OBSERVE THE PRESSURE DURING BREAKS AND AFTER USAGE. RECOMMENDED WORKING PRESSURE IS AND SHOULD NOT EXCEED 1.5 PSI/100 MILIBARS.

IMPORTANT WATERSPORTS GUIDELINES – READ BEFORE USE

Water sports can be safe and fun for all levels of enthusiasts. The Owner's Manual is presented to enhance your enjoyment of the sport. It is intended to alert you to some of the potentially dangerous conditions that can arise in all water sports.

To reduce the risk of injury or death, follow these guidelines.

- Carefully read this manual and follow the instructions.
- Only use your tube with a responsible watercraft operator who knows how to operate a watercraft properly.
- Take all reasonable precautions in the use and operation of this product and your boat.
- Teach anyone using this product how to attach it to the tow rope, how to ride it, and how to maintain it.
- Do not exceed the manufacturer's recommended number of riders.
- This product is designed for more than one person; take extra precaution to avoid colliding with one another.
- Never strap or attach anyone to the product. Never put your feet or hands through the strapping of the towing system or handles.
- Never attempt jumps or dangerous tricks with the product. Avoid collisions with other tubes.
- Scout the area before use to avoid any debris or obstacles that might present a safety hazard.
- Do not ski or ride in shallow water or near shore, dock, jetties, pontoons, pylons, power lines, beacons, swimmers or other water craft
- Know your own limits. Stop when you are tired. Act responsibly. Be in good physical condition and be cautious in your use of this or any other towable tube.
- Check the rope and connectors for frays, cuts, sharp edges, knots, or wear before each use. Discard rope if any such condition exists or if rope appears to be worn. Such conditions may lead to breaks.
- Do not use tow rope with elastic or bungee material to pull skiers or riders. Such an addition can break or stretch which may lead to injury of users or boat occupants.
- Rope is subject to deterioration when exposed to direct sunlight. The life of the product will be extended when stored away from sunlight.
- The tow rope should be replaced when signs of deterioration appear, indicated by the existence of discoloration, wearing, fraying or unraveling.
- Do not add hardware or attachments that are not otherwise supplied by the manufacturer.

PLEASE READ CAREFULLY!



WATERSPORTS SAFETY CODE:

Water sports are fun and challenging but involve some inherent risks of injury or death. To increase your enjoyment of the sport and to reduce your risk of injury, use common sense and follow these rules:

Before You Start:

- Familiarize yourself with all applicable federal, state and local laws, the risks inherent in the sport and the proper use of the equipment.
- Know the waterways.
- Always have a person other than the boat driver as an observer.
- Skier/rider, observer and driver must agree on hand signals.
- Never start out until skier/rider signals he/she is ready. Observer and skier/rider should maintain constant eye contact.
- Use caution and common sense.

Your Equipment and Your Tow Rope:

- Inspect all equipment prior to use. Check bindings, fins, tube and attachment point, and flotation device prior to each use. Do not use if damaged.
- Always wear a U. S. Coast Guard Type III (PFD) vest / for Australia only: approved type II or type III Personal Flotation Device (Ski Vest).
- Rope should be attached to the watercraft in an approved fashion with hardware designed for pulling. Refer to your watercraft manual for instructions on proper tow rope attachment.
- Tow ropes stretch during use. If a rope breaks or is suddenly released, it can snap back into the watercraft. Warn all riders, skiers and occupants of the danger of the rope recoil.
- Inspect tow rope and its attachments before using. Do not use tow rope if frayed knotted or damaged. Replace when signs of excessive deterioration are indicated by discoloration, broken filaments, unraveling or other obvious signs of wear on the rope or hardware.
- Use proper tow rope for the activity.
- Ensure tow rope is clear of all body parts prior to starting out or during use.
- Keep persons and ropes away from propeller when engine is running even in neutral.
- Should rope become entangled in propeller, SHUT OFF ENGINE AND REMOVE IGNITION KEY BEFORE RETRIEVING ROPE.

When You Ski or Ride:

- Attempting land or dock starts can increase the risk of injury or death. **USE THIS PRODUCT ONLY ON WATER.**
- Always remove any slack in the rope between watercraft and skier/rider before starting. Sudden shock loads may cause injury to skier/rider or failure of rope, resulting in snap-back or breakage.
- Do not ski or ride in shallow water, near shore, pilings, docks, rafts, swimmers, other boats or other obstacles. Such obstacles are examples of risks that are inherent in the sport.
- The driver and skier/rider must watch for and be able to stop or turn to avoid obstacles.
- Always ski or ride in control and at speeds appropriate for your ability. Ski or ride within your limits. Follow instructions on tube for safe speed limits.
- Do not ski or ride over ramps or jumps without prior instruction.
- Falling and the injuries that may result are inherent risks in the sport.
- Use a flag to signal to others that a skier or rider is in the water.
- Do not operate watercraft, ski or ride under the influence of alcohol or drugs.

THE WARNINGS AND PRACTICES SET FORTH ABOVE IN THE WATERSPORTS SAFETY CODE REPRESENT SOME COMMON RISKS ENCOUNTERED BY USERS. THE CODE DOES NOT PURPORT TO COVER ALL INSTANCES OF RISK OR DANGER. PLEASE USE COMMON SENSE AND GOOD JUDGEMENT.

Connecting The Tow Rope To The Tow Harness

Connecting the Tow Rope to the Hovering Position

The product features a towing system, which allows it to “Hover” as it is being towed. It makes for a unique and exhilarating ride, which requires a certain amount of physical ability. Make sure riders are properly set and holding on to the handles provided. Connect the tow rope directly onto the Loop Strap on the underside of the product and bypass the metal D-Ring. (If you feed the tow line through the metal D-Ring, you’ll strongly reduce the Hovering feature). Please refer to figures 1, 2 and 3 on the next page.

Connecting the Tow Rope to Non-Hovering Position

Connect the tow line to the Loop Strap as described above and additionally feed it through the metal D-ring. Do not attach tow rope directly to the D-ring. The product must always be towed from the tow harness; D-Ring is only used as a tow rope lead. By doing this, you’ll strongly reduce or cancel the hovering feature and the product will tow as a conventional ski tube. This position is recommended for children and less athletic adults.

Connecting The Tow Rope To The Tow Harness

Specific instructions

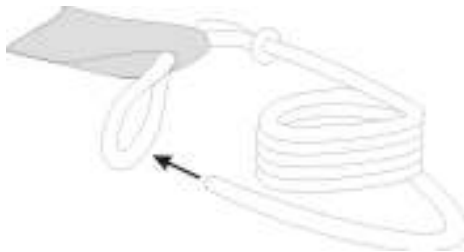
Make sure to identify, learn and understand the towing system on your new Sting Ray before installing and connecting to a tow rope.

Single Loop Harness



Slide the tow rope (end with a loop) through the loop on the towable. (Figure # 1)

Figure # 1



Feed the opposite end of the tow rope through the loop on the tow rope (figure # 2)

Figure # 2



Pull the rope through making sure it's tight. (Figure# 3).

Figure # 3

Hand Signals



Faster



Slower



Left turn



Right turn



Speed O.K.



Cut Motor



Stop



Back to drop-off area



Pick me up or fallen skier - Watch out



Rider o.k. after fall

LIMITED WARRANTY

Sevylor, Inc. warrants, to the original purchaser only, when any product is used for normal recreational purposes that all boats are free from defects in material and workmanship for a period of nine (9) months from date of purchase. All toys, floats, mattresses, tubes, towables and other inflatables or accessories are free from defects in material and workmanship for a period of ninety (90) days from date of purchase.

If any product is found to be defective, the owner may return it to the store it was purchased from or contact Sevylor by phone or in writing to obtain a return authorization number. If the product is being returned to Sevylor, it must be shipped PREPAID as instructed with a copy of the original sales receipt. Sevylor will not be held responsible for any lost or improperly shipped items if a return authorization number is not obtained in advance.

After inspection of any product found defective, Sevylor shall either repair or replace the defective part or item as deemed necessary by Sevylor. Sevylor shall perform its responsibilities to repair or replace said item within thirty (30) days of receipt of any authorized return.

The warranty does NOT cover any product used for rental, for hire or in professionally guided tours and other uses not considered for normal recreational purposes. It also does not cover any punctures, cuts or abrasions sustained in normal use or damage from unreasonable uses or improper storage.

THERE ARE NO WARRANTIES, WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE HEREOF. SEVYLOR, INC. SHALL NOT BE HELD LIABLE FOR INCIDENTAL AND CONSEQUENTIAL DAMAGES.

THIS WARRANTY IS INCLUSIVE IN LIEU OF ALL OTHER WARRANTIES.

This warranty gives you specific legal rights and you may also have other rights, which may vary, from state to state.

SEVYLOR, INC.
4398 Corporate Center Drive
LOS ALAMITOS, CA 90720
www.sevylor.com
(714) 503-6300

0508

FROM:

PLACE
STAMP
HERE

TO:
SEVYLOR, U. S. A. INC.
4398 Corporate Center Drive
Los Alamitos, Ca. 90720

FOLLOWING INFORMATION SHOULD BE FILLED IN AND KEPT FOR YOUR RECORDS:

MODEL: _____

DATE OF PURCHASE: _____

PURCHASED FROM: _____

CITY: _____ STATE: _____ ZIP: _____

In order to validate your warranty cut here and mail
Warranty Registration Card to Sevylor.

WARRANTY REGISTRATION CARD

PURCHASER'S NAME: _____

ADDRESS: _____

CITY: _____ STATE: _____ ZIP: _____

MODEL NO: _____ DESCRIPTION: _____

DEALERS NAME: _____

DEALERS ADDRESS: _____